



# User Instruction for estimation of CABAS Heavy cabin Body alignment

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Document name  
User instruction for estimation of CABAS Heavy cabin Body alignment Finland in  
English.docx

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## 1 Preface

This document is intended to define dimension alignment of the truck cabin.

## 2 Preconditions, dimension alignment

The time data must be used for calculating the alignment work regarding the following components with dimensions according to the relevant cabin manufacturer's instructions.

- In the event of extensive damage where several of the specified components are out of line, the cabin should be aligned in the cabin alignment bench.
- In the case of individual dimension alignments, the work can be carried out with the cabin installed on the vehicle.
- Dimension alignment must lead to the component being restored to its original dimensions and location.
- Dismantling and assembly work are NOT included in the allocated times.

### Included components:

- Door opening right out of line.
- Door opening left out of line.
- Windscreen opening out of line.
- Internal diagonal out of line.
- Front member and floor side (first) right or left out of line.
- Front member and floor side (second) right or left out of line.

## 3 General

Timing for body alignment origins from Calculos LB-data.



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## 4 Change log

Document	Version	Date	Description	Issued by
CABNET-904420094-1050	1.0	12-02-2021	New document. Translated from swedish CABNET-904420094-208	Markus Carlén
CABNET-904420094-1050	2.0	16-02-2021	3 General: Clarification about the origins of the times	Markus Carlén